

THE "CUSTOMISABLE PLATFORM" PARADOX

In this article, Lyndon Wild, Senior Director of Commercial Operations, and Gene Rhode Fuensalida Pantig, RPh, Resident Molecular Biologist and Pharmacist, both of SHL Medical, present a systematic analysis of the customisable platform architecture found in the Molly[®] autoinjector technology.

The concept of modularity stems from the general attempt to operationalise and understand many complex systems. In 1962, Herbert Simon wrote a paper titled "The Architecture of Complexity", describing the idea of the near decomposability of many systems - whether it be in social, organisational, physical, chemical or biological constructs. In essence, near decomposability describes the property of systems to be composed of simpler, interacting parts. Then in 1964, Christopher Alexander's "Notes on the Synthesis of Form" expounds on design thinking and modularity by describing the nature of design problems, the cognitive limits of designers and the modular approach to solving design needs.

In a more recent viewpoint, Martin Sköld's 2017 book titled "Modularization: The Art of Making More by Using Less" discusses the advantages of applying modularisation in industrial offerings. Modularity, while often ignored, offers double competitiveness to organisations in the form of product cost effectiveness and freedom of customisation.^{1,2,3}

On the other hand, in George Kubler's "The Shape of Time: Remarks on the History of Things", the major points of contention also remain relevant to this day, even if we go specifically to the medical device industry. Briefly, Kubler discusses the all-encompassing idea of the creation of objects over time – that the manufacture of art and tools all correspond to a certain need and must pass through the process of design. A tool, however elaborate its mechanisms may be, is always intrinsically simple as a reflection of the specific need it addresses.⁴

The common denominator here is that the grander scheme of design, not only of intangible things but also of tools, is dependent on a problem that needs a simple, purposeful and cost-effective solution. Interestingly, this concept is still reflected in the science of drug development and delivery. Contingent on patient convenience, healthcare delivery has always suffered low end-user engagement and adherence.5,6 For a long time, administration of parenteral drugs relied on healthcare professionals,7 meaning patients would have to visit their clinics continually to get their medication regimen. Addressing this, the constant development and innovation of patientoperated devices, such as autoinjectors, has enabled self-administration of medicaments in the comfort of one's home.8

DEFINING THE "CONVENTIONAL PLATFORM" DEVICE

Strictly speaking, there is no textbook definition of what an autoinjector device platform technology is. An extensive NCBI PubMed search using the keyword combinations (autoinjector + platform) or (autoinjector + technology) or (selfinjection + platform) would yield a total of only 67 published results.⁹ However, from these papers, one cannot find an intensive research article or review paper describing details that relate to what an autoinjector platform exactly is.

Nevertheless, it could be said that the current notion about platform devices is attributed to the medical device industry's idea of what a platform device offering should be. Whilst industry publications



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have been covering the topic, at present there are very few industry-focused articles in the scientific literature that mention the platform device concept. If we go through the platform-based offerings of various device companies, most of them outline the following qualities:¹⁰

- 1. Fast time to develop based on a preconfigured device design
- 2. Availability of common toolsets for device parts, supporting reduced initial costs
- 3. Preset industrial design vetted for various user-group scenarios.

REDEFINING THE PLATFORM MODEL

While there are no universal characteristics of "conventional platforms", they do share a set of common disadvantages. For instance, a clear-cut trade-off for fast development time entwined with platform devices is the loss or diminishing level of flexibility to device customisations, whether it be in accordance with the customer, primary container, branding or patient requirements. This opens up a myriad of challenges for combination product development – especially when designing for market differentiation or device distinguishability for patients is essential.

Within the last decade, device companies have been tasked to define what a platform device technology should be. These platform devices, ideally, should ultimately address the needs of various stakeholders while delineating patient concerns and mitigating use-related risks. In principle, the most critical points would be the interplay between device design for both manufacturing and end-user requirements. On the pharma side, the design should be distinct for branding purposes, as well as enable optimised manufacturing timelines. For patients, it should enable ease of handling and operation by various patient groups.

When looking at unmet patient needs, the challenges for device offerings in the field of self-injection include polypharmacy, requiring multiple medications,¹¹ and multimorbidity, suffering multiple chronic diseases.¹² While there is a definite correlation between polypharmacy and multimorbidity, the patient-use context differs, and the points of contention matter in order to develop an appropriate device.¹¹ In current practice, polypharmacy may involve using the same type of autoinjector device platform across varying dose strengths. Patients suffering from multimorbidity may have more operational challenges while needing to use combination products developed using the same platform device design.¹⁰ Patient age group is another important consideration, given the prevalence of chronic diseases is higher in older people. Age is also a relative factor in the ability of users to distinguish a medication or device.^{10,13}

Recent studies indicate the need for selfinjection devices that offer a wide range of customisations in line with the intended purpose of each drug delivery device. For example, a 2011 research paper investigated the ability of US patients with diabetes to distinguish between pen injectors based on the same device platform. Interestingly, the researchers found that device differentiation by full pen device colouring, rather than solely label colour, enhances the patient's ability to differentiate the devices.¹⁴ These findings provide insights into the critical importance of autoinjector platforms

In combinatorics, the customisable platform could be best illustrated, and likewise proofed, using the pi notation:

$$y = \prod_{i=1}^{m} n_i$$

Let *m* be the number of parameters (*a parameter is a possible customization in the device*).

Let n_i be the number of attributes in a given parameter (*i* = 1, 2, ..., *m*), (or the freedom of customization of elements that can be changed in a specific device part/sub-assembly).

Consider 3 parameters (i = 1, 2, 3), as an example, with the following attributes:

1st parameter (*i* = 1): Cap Color = {blue, red, violet}

2nd parameter (*i* = 2): Cap Shape = {round, triangular}

3rd parameter (*i* = 3 = *m*): Front Shell Color = {green, white, silver, gold}

The freedom n_i (*i* = 1, 2, ..., *m*) of customisations for each device part/sub-assembly of the 1st, 2nd and 3rd parameters above would be n_1 = 3; n_2 = 2 and n_3 = 4, respectively.

Generalizing, define X_i (*i* = 1, 2, ..., *m*) as a non-empty set each containing n_i elements ($n_i \ge 1$ for all *i*).

$$\begin{aligned} X_1 &= \{x_{11}, x_{12}, \dots, x_{1n_1}\} \\ X_2 &= \{x_{21}, x_{22}, \dots, x_{2n_2}\} \\ &\vdots \\ X_m &= \{x_{m1}, x_{m2}, \dots, x_{mn_m}\} \end{aligned}$$

where x_{ij} is the *j*-th attribute of parameter *i*.

For each X_i , there are $(2^{n_i} - 1)$ possible considerations, which tend to go exponentially large as n_i increases.

This shows that the freedom of customisation for each device part/sub-assembly finitely expands in accordance with the number of elements to choose from among what can be changed with a specific device part/sub-assembly (e.g. device geometry, device part colours, etc.)

In order to demonstrate the distinct utility of customisable platforms, we may look further into the combination of device parameters (*what if multiple device parts/sub-assemblies can be customised conformant to pharma, patient, and manufacturing requirements?*):

Consider all the possible outcomes by taking the Cartesian product

$$X_1 \times X_2 \times \ldots \times X_n$$

of each parameter X_i (*i* = 1, 2, ..., *m*). Taking the cardinality of this product yields the total number of elements of all possible combinations:

$$|X_1 \times X_2 X_2 \times \dots \times X_m| = |X_1| \cdot |X_2| \cdot \dots \cdot |X_m|$$
$$= n_1 \cdot n_2 \cdot \dots \cdot n_m$$

This simplifies to:

 $y = \prod_{i=1}^{m} n_i$

where:

y is the total number of possible customised device versions;

 n_i is the number of attributes of the *i*th parameter among the *m* parameters.

Figure 1: Using a combinatorics approach, set theory and pi notation allow us to demonstrate the extent of device customisations enabled by modular device design.

that offer holistic design adjustments or a completely bespoke industrial design, all the while being enabled by standard internal parts built upon a robust device technology.

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Because design considerations for patientcentric injection systems are multifactorial (i.e. should ideally consider the drug, primary container, industrial design and end-user requirements), design flexibility for conventional, platform-based devices is delimited; a platform device that does not offer discrete and defined sets of customisations will always result in a similar resultant product. This raises concerns in combination product development.

The idea of a customisable platform offers a way to leverage the advantages of a platform device technology while still allowing for various customisations in the device design. Although paradoxical, a customisable platform offering exists. The lens of mathematics offers us a way to illustrate the idea and logical validity of customisable platforms. In the case of SHL's Molly[®], its modularisation enables a robust core technology that allows bespoke customisations in the front and rear sub-assemblies of discrete device projects.

In combinatorics, the customisable platform could be best illustrated, and likewise proofed, using set theory and pi notation (Figure 1, previous page), allowing us to demonstrate the extent of possible device customisations using modular design.

From this, we can generalise that the number of customised devices that could be developed based on Molly[®] is finitely large. This level of freedom is truly important when considering the various needs of stakeholders in combination product development.

MODULARITY BUILT UPON A PLATFORM

The "double competitiveness" put forth by Martin Sköld³ is reflected in Molly[®]'s flexible design and development model. Through building a platform device technology supported by similarly modular manufacturing streams, pharma partners are presented with cost-effective options for their combination product projects.¹⁵

The key point here is that a platform does not need to be modular – but modularity is something that is built upon "The idea of a customisable platform offers a way to leverage the advantages of a platform device technology while still allowing for various customisations in the device design."

a platform. Hence, it is the well-established Molly[®] platform device technology that allows SHL to build modularity upon the device sub-assemblies. Interestingly, this modularity extends to various layers of the device development process, where several device testing and assembly infrastructures that SHL uses are, in a sense, modular.¹⁵ In doing so, SHL creates a duality in the advantages of its Molly[®] offering – cost effectiveness in device manufacturing as well as customisations in the device design.

A ROBUST DEVICE DESIGN ENABLED BY MODULAR COMPONENTS

With little empirical evidence for the distinguishability of lookalike autoinjectors among users, patient handheld devices based on the same technology must enable design customisations for differentiation.^{10,14} Using a retrospective analysis of Molly[®] device projects (Figure 3), it could be reasoned that the maturity of the preconfigured platform device model has enabled the customisations found

in subsequent Molly[®] bespoke projects. Of important note is that both the 1.0 mL and 2.25 mL standard versions of the Molly[®] autoinjector reflect a modular approach in their core design technology.

For instance, the Molly® device technology is modular in the sense that both the front and rear sub-assemblies comprise five to six intricately designed parts. This preconfigured technology allows an appreciable level of freedom for customisation while maintaining its rotatorbased mechanism (Figure 2). With front and rear modules comprising its integral components, Molly[®] enables design feature modifications to differentiate a device's appearance. For instance, the colour of the cap, needle cover and plunger rod can be changed. Aside from these, device body customisations, not only for branding and market differentiation but also for patient distinguishability and usability, are possible; for Molly® device projects, the core technology components always remain intact while a degree of customisation may be seen in its industrial design.

BESPOKE PROJECTS USING A CUSTOMISABLE PLATFORM

Looking at the commercialised Molly[®] device projects in the past, we truly see the competitive advantage of a modular platform. A bidirectional comparison of each commercialised device highlights Molly[®]'s flexibility in industrial design.

In Figure 3, the industrial design of device A compared with device B shows a stark difference in design but reflects the level of flexibility afforded by a customisable platform technology. This difference



Figure 2: Standard modular components along with the customisable parts of the Molly[®] platform technology, giving rise to finitely many device configurations of varying colours and geometries (device renderings are not representative of any final offering).



Figure 3: Commercialised projects based on the customisable Molly® platform.

could be viewed in terms of the requirements of the drug, patients' disease state and usergroup handling needs, among others. On the other hand, device D highlights how Molly[®] can support lifecycle management, wherein the prefilled syringe and complex biologic have been co-developed in two device versions for varying dosing needs.

It is interesting to note that these device projects were initiated on independent timelines, highlighting the robustness of the Molly[®] platform over time. Such a modular platform allows for bespoke offerings to every customer, supported by a design and manufacturing model that can be scaled according to the purpose and demands of production. Finally, the idea of bespoke device projects based on the Molly[®] technology is further substantiated if we do a non-exhaustive but multisource survey and comparison of commercially available platform-based autoinjectors.^{10,16} It could be said that, alongside these, experience with Molly[®] projects translates into the parallel maturity of infrastructures that support the design and development ecosystem of such device projects. With a device technology built upon standard modules and mature infrastructures, Molly[®] supports customised solutions according to a drug, pharma and patient's requirements.

THE BENEFITS OF A CUSTOMISABLE PLATFORM

Standard device

Bespoke cap

Across various industries, the benefits associated with customisable platforms are manifold. In our day-to-day lives, we encounter numerous examples of products built on these principles, including cars (Volkswagen), power tools (Black & Decker) and printers (Hewlett-Packard's Deskjet). Although these examples are drawn from very diverse industries and applications, they share many key common fundamentals (e.g. built on robust core technology, scalable for high-volume manufacture, customisable, speed to market and cost optimised).^{17,18,19,20}

These key drivers exemplify why so many everyday products are designed and built using customisable platform technologies; they are also relevant and completely applicable to autoinjectors. SHL understands that customisation should not be an option but an inherent property that extends according to project needs. Hence, the Molly[®] technology combines the advantages of modularisation and platform, allowing us to establish a flexible design and development model (Figure 4). To do this, SHL uses the commonality of a platform, allowing us to share manufacturing assets across Molly® device projects. Although not without its risks, the reliability brought about by an established platform supports the simplification of project processes and optimisation of timelines.

CONCLUSION

Bespoke cap and body

In SHL's February 2020 *ONdrugDelivery* article,²¹ we reinforced the need for an even tighter collaboration from drug research through to the development of combination products.¹⁰ To do so would mean that a device design could address the everchanging needs within the continuum of drug-device development.

While not yet a norm, the industry as a whole should move away from platform products and towards developing platform technologies – giving rise to flexible device offerings that address the unmet needs in

Standard device Bespoke colours



Figure 4: A customisable platform that is found in Molly[®]. Full device representations resulting from various customised device attributes chosen from among the customisable parameters of the Molly[®] device (device renderings are not representative of any final offering).

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drug delivery systems. At present, Molly[®] has been embodied in multiple commercial launches, addressing various disease areas. This highlights the stratification of device offerings in the market and puts the Molly[®] technology in a unique position.

SHL believes that the future of devices will be mass customisation. To support the maturity of its pipeline and commercialised projects, lifecycle management is a key driver that the Molly[®] customisable platform is designed to address. The true value of Molly[®] lies in its flexible design and development model that will continue to scale in response to industry advances, such as in data science and future device add-ons that live within a reformulated digital health ecosystem.^{22,23}

ABOUT THE COMPANY

SHL Medical is a world-leading solutions provider in the design, development and manufacturing of advanced delivery devices, such as autoinjectors, pen injectors, advanced inhalers and wearable drug delivery systems. It also provides final assembly, labelling and packaging services for leading pharmaceutical and biotech companies across the globe. With locations in Switzerland, Taiwan, Sweden and the US, SHL has successfully built a strong international team of experts that develop breakthrough drug delivery solutions for pharma and biotech customers. These include advanced reusable and disposable injectors that can accommodate highvolume and high-viscosity formulations and connected device technologies for nextgeneration healthcare.

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The Shape of Faster Development

SHL's Molly[®] autoinjector is built upon a robust preconfigured technology designed to support shorter development timelines.



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